GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASTM A249 TP348

Standard Specification for Welded Austenitic Steel Boiler, Superheater, Heat-Exchanger, and Condenser Tubes

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A249 TP348 Welded Austenitic Steel Boiler, Superheater, Heat-Exchanger, and Condenser Tubes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries
Grade Belongs to the Industry - Steel and Tubes

Chemical Composition		
Carbon	C %	0.080 max.
Manganese	Mn %	2.000 max.
Phosphorus	P %	0.045 max.
Sulphur	S %	0.030 max.
Silicon	Si %	1.000 max.
Chromium	Cr %	17.000 - 19.000
Nickel	Ni %	9.000 - 12.000
Nb + Ta	Nb% + Ta%	0.010 - 1.100
Tantalum	Ta %	0.100 max.
Cobalt	Co %	0.200 max.
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
Solution Annealing

Mechanical Properties	
Tensile Strength in Mpa	515 min.
Yield Strength in Mpa	205 min.
Elongation in %	35 min.
Reduction of Area in %	-
Hardness in HRB	90 max.
Impact in Joule	-

Cross Reference Table			
Material	**Standard**	**Country**	**Grade Belong to the Industry**
S34800	UNS	USA	Steel and Pipe
SA-182 Grade F 348	ASME	USA	Pipe and Forging
A 167 Type 348	ASTM	USA	Plate, Sheet and Strip
A 213 TP348	ASTM	USA	Steel and Tubing
A 409 TP348	ASTM	USA	Steel and Pipe
A 358 348	ASTM	USA	Steel and Pipe
A 314 348	ASTM	USA	Bars and Forging

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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